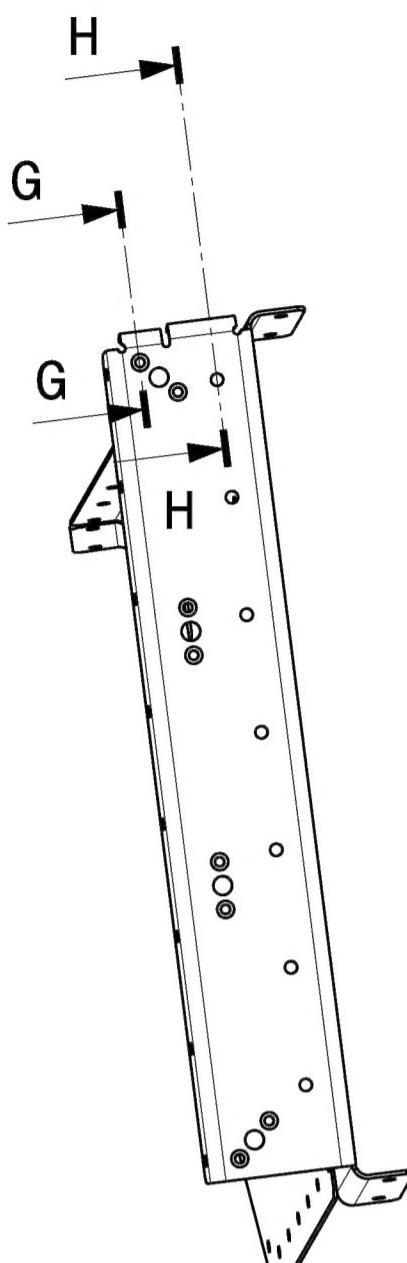
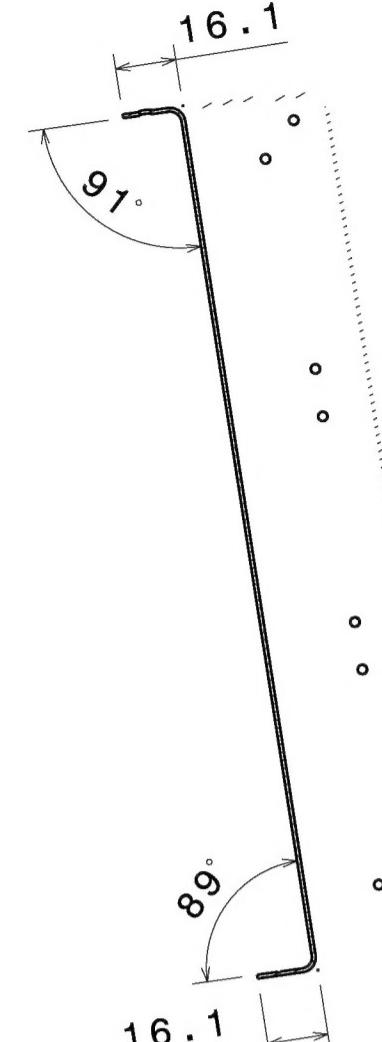
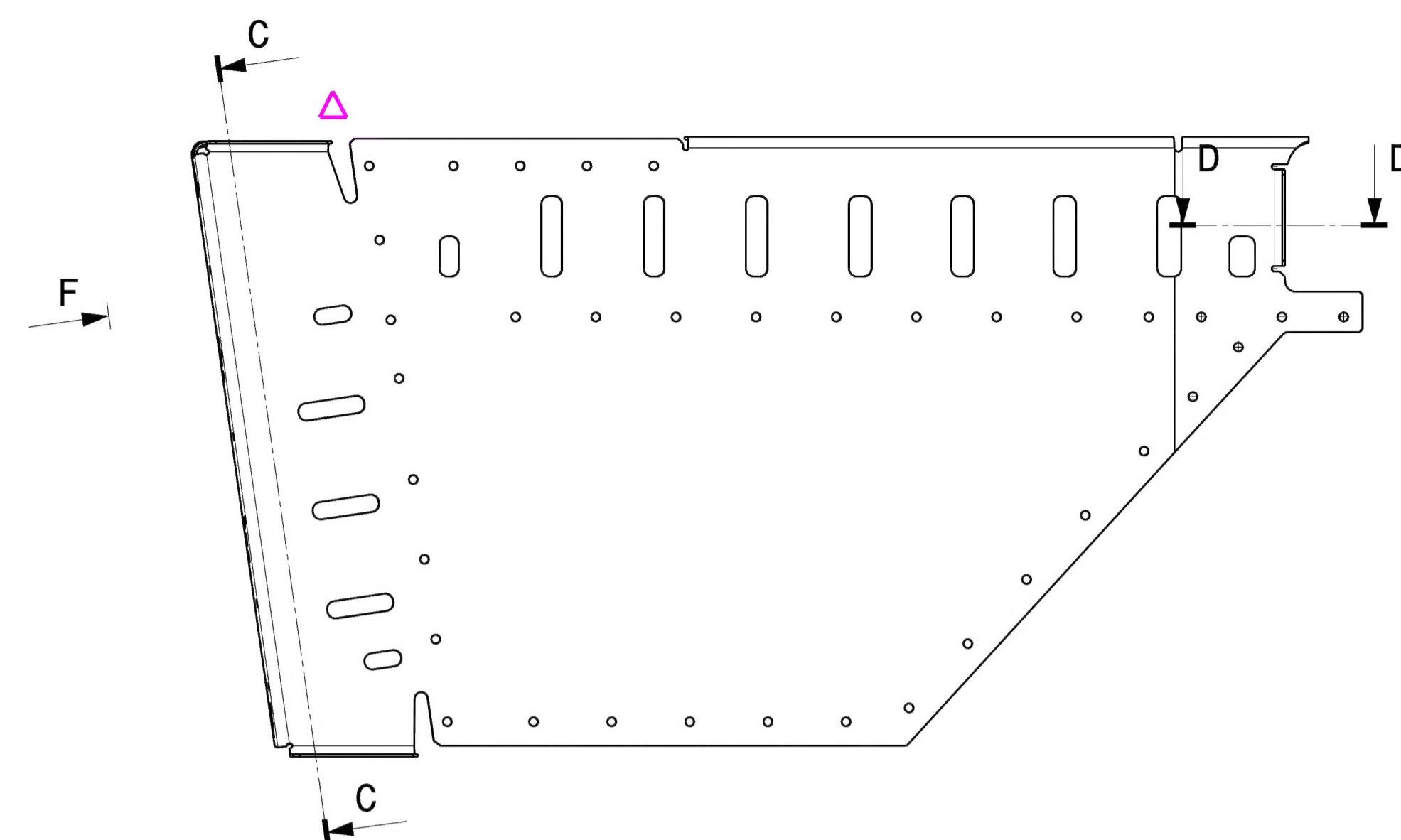
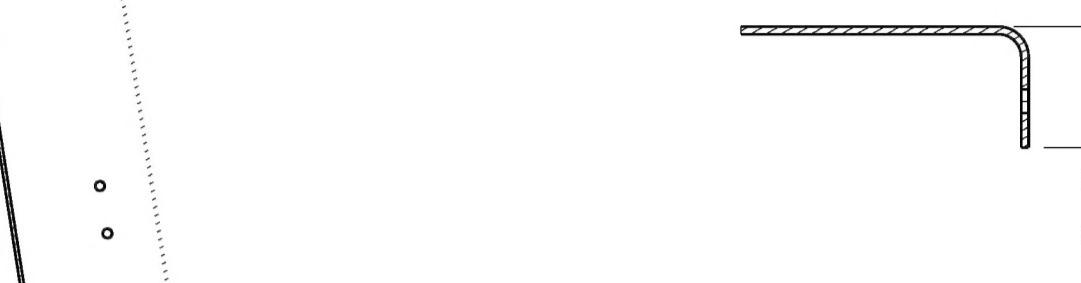
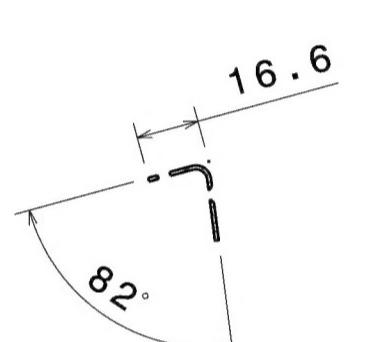


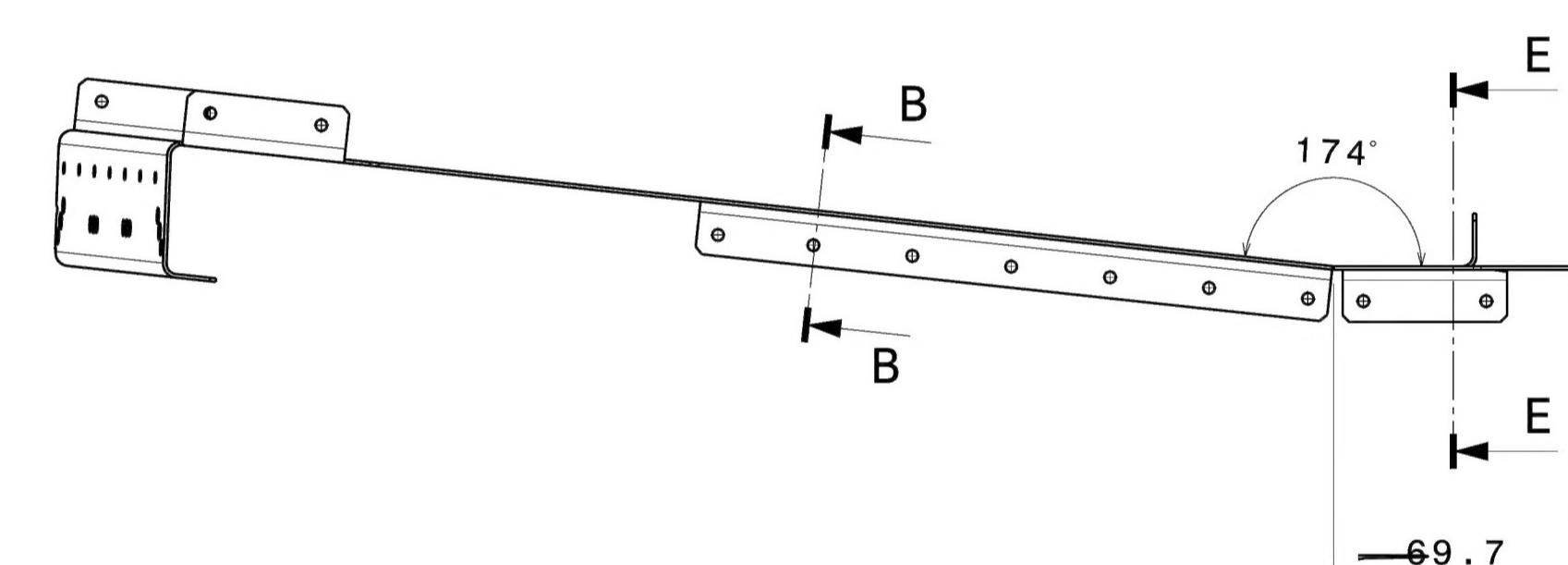
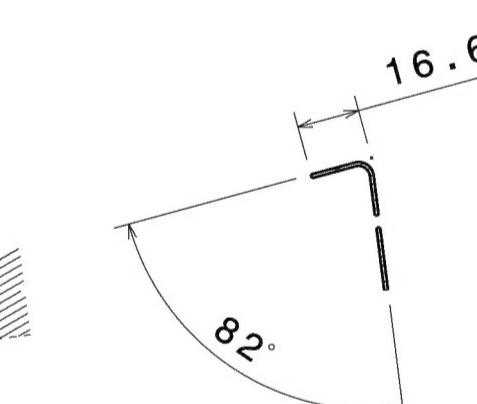
ZONE	ISS	DESCRIPTION	DATE	APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE. AT G10 SHT 2. ECR R42262 INCORPORATED.	27 MAY 2015	MODIFIED: B MITCHEM
		CHANGE CODE: PE	26 AUG 2015	DRG CHCK: T CLARK PROJ ENGR: MFG ENGR: TECH APRL: DSGN APRL:
			27 AUG 2015	DSGN APRL: A G BUTCHER



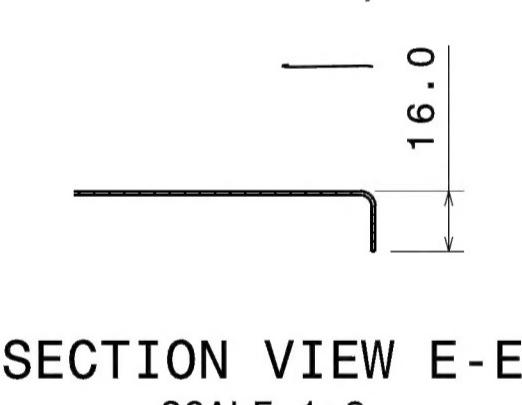
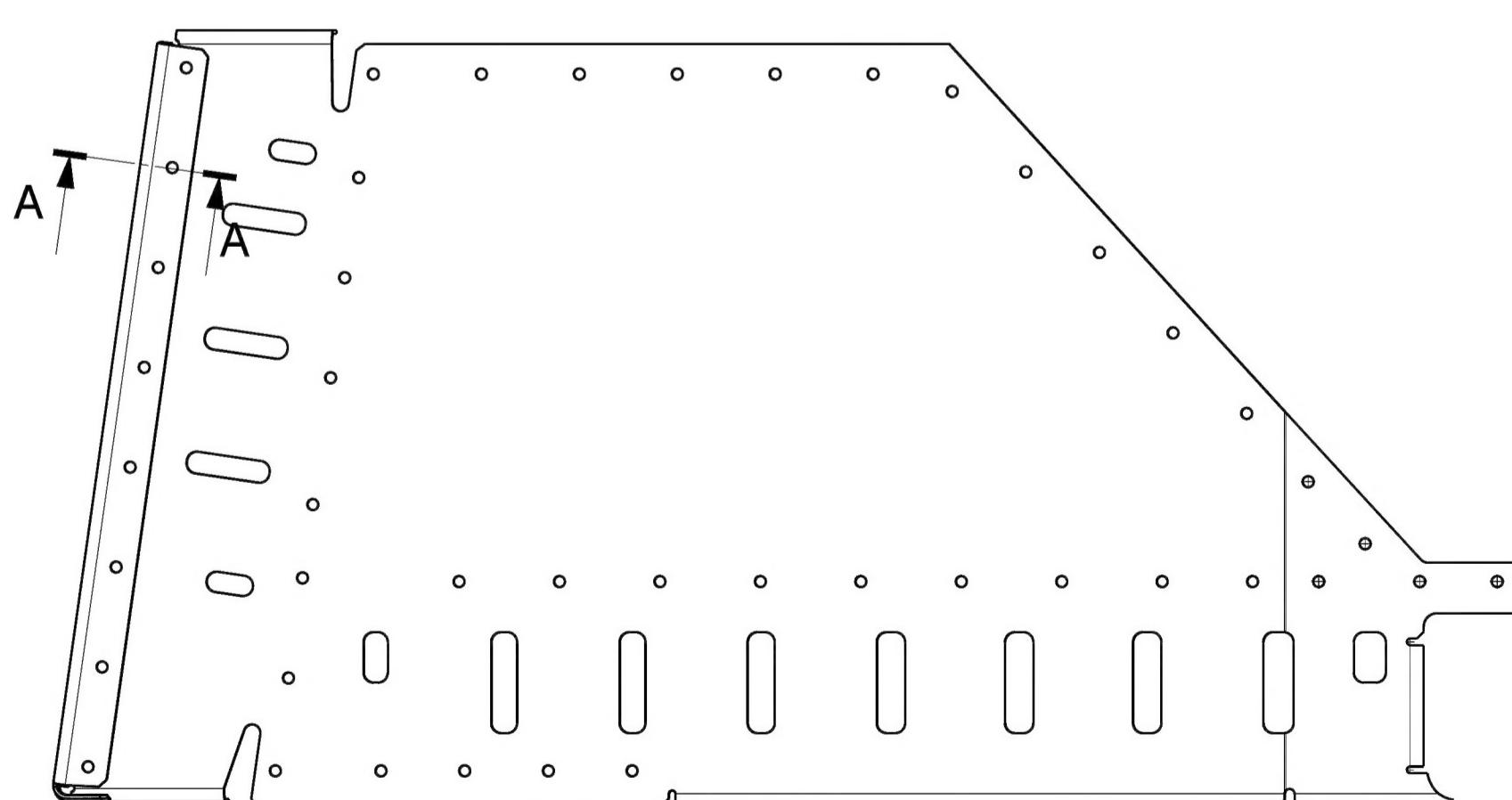
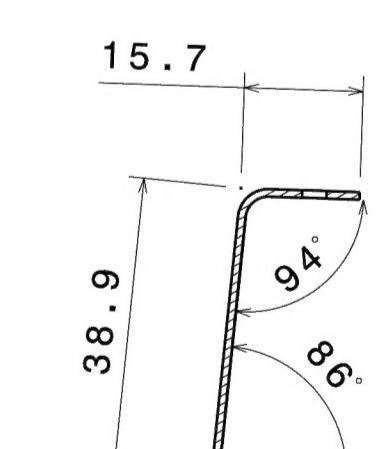
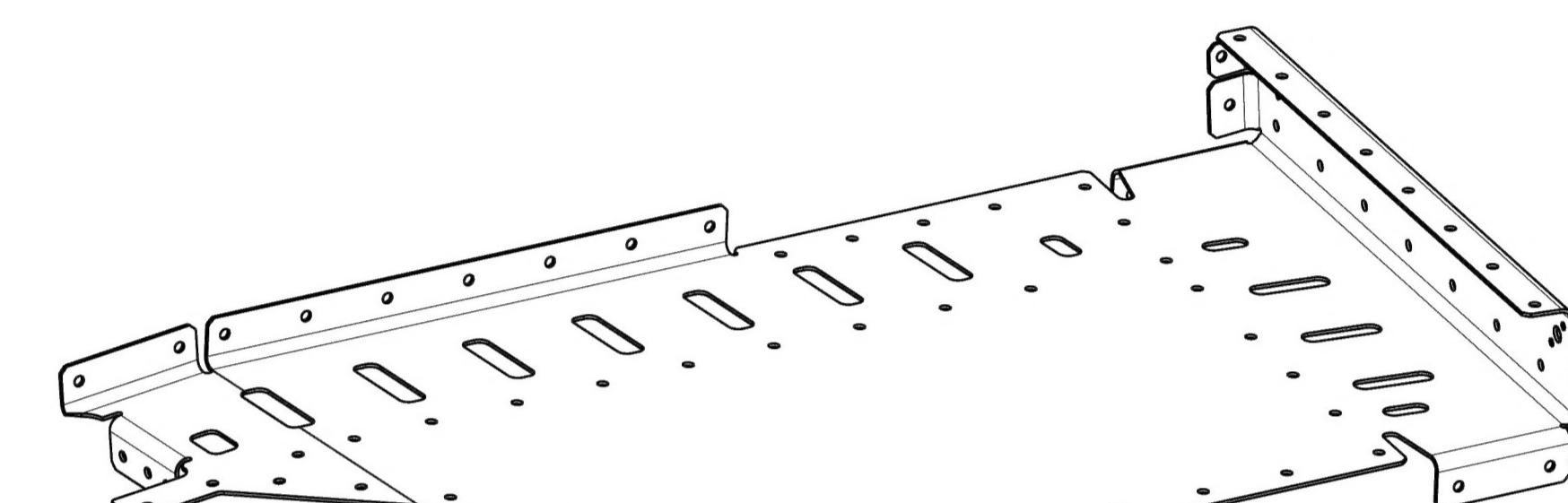
VIEW ON ARROW F

SECTION VIEW C-C
SCALE 1:1SECTION VIEW D-D
SCALE 1:1

SECTION G-G

SECTION VIEW B-B
SCALE 1:1

SECTION H-H

SECTION VIEW E-E
SCALE 1:2SECTION VIEW A-A
SCALE 1:1ISOMETRIC VIEW
N.T.S

NOTES

- MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ± 0.34
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R PRIMER		
02	QD3088-134	A/R ACTIVATOR		
03	QD3088-135	A/R THINNERS		

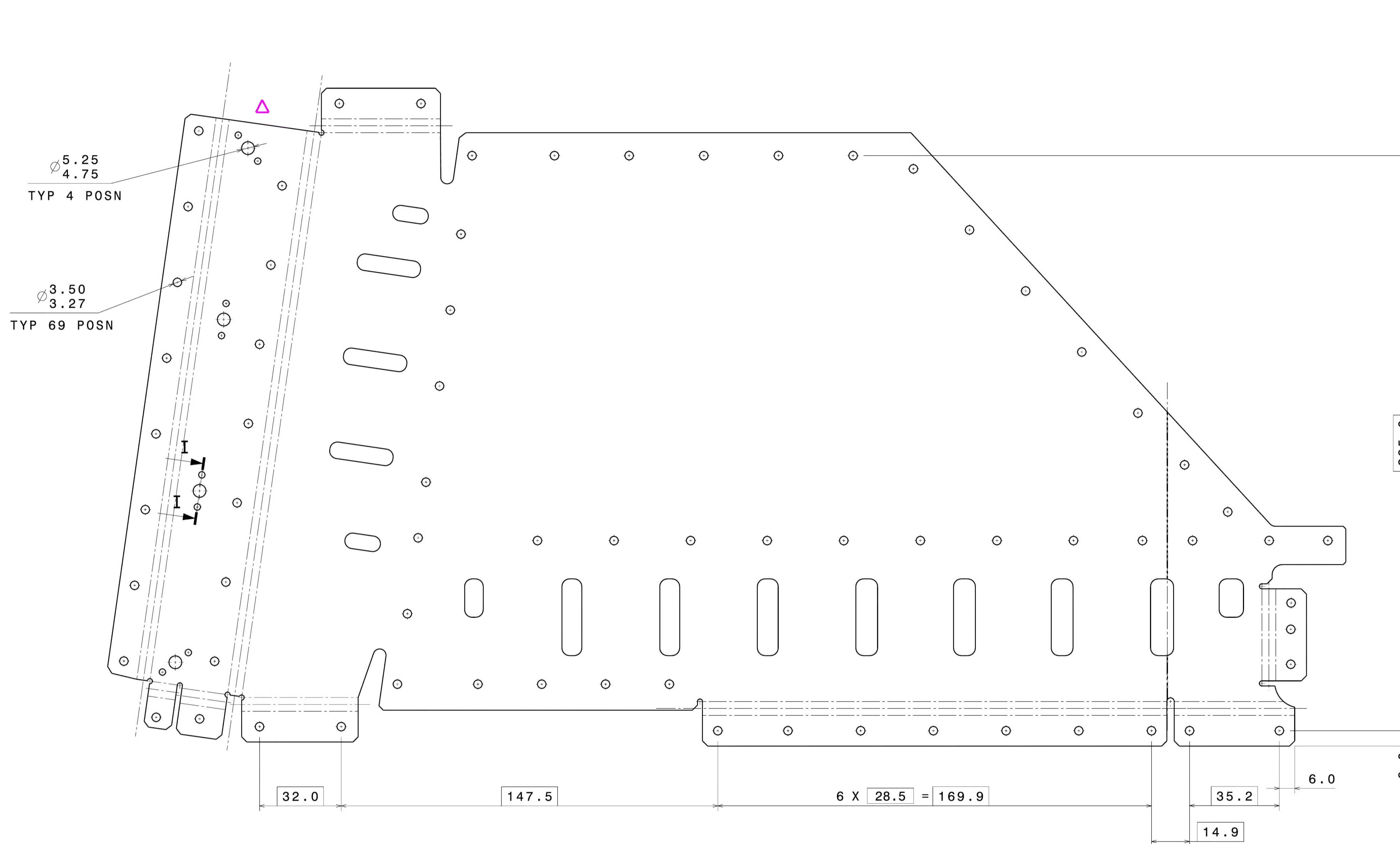
QB21887 - AS DRAWN
QB21920 - OPP HANDPART MARK
TO QD5016 (B) 1 & 4

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE
TOLERANCES ARE: ± 0.5 DEG		DRG CHCK: T CLARK 10 OCT 2014	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND	
X. ± 1.0 ± 0.5 DEG	APPLICTION	PROJ ENGR:		
XX. ± 0.5		MFG ENGR:		
XXX. ± 0.25	NEXT ASSY	TECH APRL:		
		DSGN APRL:		
	SURFACE FINISH: 3.2	DSGN APRL: E.C.BULA 10 OCT 2014	SIZE: A1, CAGE CODE: U0088, DRG NO: QB21887/QB21920	ISSUE P5Y
		USED ON: QB05043	CONTRACT NO:	SCALE: 1:1, WEIGHT:
				SHEET A OF B

ZONE	ISS	DESCRIPTION	DATE	APPROVALS
ALL	P5Y	INCREASED THE PROFILE OF THE CUT OUT AT G9. CHANGED ANCHOR NUT HOLES TO MATCH NEW IMPERIAL HARDWARE, AT G10 SHT 2. ECR R42262 INCORPORATED.	27 MAY 2015	MODIFIED: B MITCHEM
		CHANGE CODE: PE	26 AUG 2015	DRG CHCK: T CLARK
				PROJ ENGR:
				MFG ENGR:
				TECH APRL:
				DSGN APRL:
			27 AUG 2015	DSGN APRL: A G BUTCHER



SECTION I-I
COUNTERSINK DETAIL
SCALE: 5:1
TYP 8 PLACES

© 2014 PALL EUROPE LTD		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE	PALL Pall Corporation PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND	
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X.	± 1.0	± 0.5 DEG	APPLICATION	MFG ENGR:	TECH APRL:	DSGN APRL:	TITLE PLATE	
.XX	± 0.5		NEXT ASSY					
.XXX	± 0.25		SURFACE FINISH	3.2/	USED ON	DSGN APRL: E.C.BULA 10 OCT 2014	SIZE A1, CAGE CODE U0088, DRG NO QB21887/QB21920	ISS P5Y
					CONTRACT NO		SCALE 1:1	WEIGHT
								SHEET B OF B

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DO NOT SCALE DRAWING QB05043